

Design and Development of ^{99m}Tc -‘4 + 1’-Labeled Dextran-Mannose Derivatives as Potential Radiopharmaceuticals for Sentinel Lymph Node Detection

Javier Giglio,¹ Soledad Fernández,¹ Christian Jentschel,² Hans-Jürgen Pietzsch,² Minas Papadopoulos,³ Maria Pelecanou,³ Ioannis Pirmettis,³ Andrea Paolino,⁴ and Ana Rey¹

Abstract

The synthesis, labeling, and biological evaluation of a dextran derivative (*DCM-30-iso*) as potential radiopharmaceutical for sentinel lymph node imaging is presented. *DCM-30-iso* bears mannose as active moiety and isocyanide as ligand for technetium through the formation of a ‘4 + 1’ Tc(III) mixed-ligand complex. A second derivative without mannose (*DC-25-iso*) was also prepared and evaluated as control. *DCM-30-iso* and *DC-25-iso* were synthesized from dextran in four steps (>50% overall yield) and characterized by spectroscopic methods. Labeling with ^{99m}Tc was achieved by reaction with 2,2',2''-nitritoltris(ethanethiol) and ^{99m}Tc -EDTA. Radiochemical purity was above 90% and was stable for at least 4 hours postlabeling at 37°C. The identity of the ^{99m}Tc complex was established through comparative HPLC studies using the well-characterized analogous Re-*DC-25-iso* complex. Biodistribution and imaging experiments of ^{99m}Tc -*DCM-30-iso* showed high uptake in the popliteal lymph node, which could be blocked with preinjection of mannose, and very low uptake in other nodes and organs. The nonmannosylated ^{99m}Tc -*DC-25-iso* derivative showed negligible uptake in all lymph nodes. The novel dextran-mannose derivative *DCM-30-iso* can be successfully labeled with ^{99m}Tc to give a well-characterized ‘4 + 1’ complex with favorable biological properties as sentinel lymph node imaging agent.

Key words: ‘4 + 1’ Tc(III) mixed-ligand complexes, dextran, mannose, rhenium, sentinel lymph node imaging, Technetium-99m

Introduction

Diagnostic single photon emission computed tomography (SPECT) radiopharmaceuticals are compounds containing γ -emitters, the radiation of which readily penetrates the body; thus, permitting external detection and measurement.¹ ^{99m}Tc is one of the most preferred radionuclides for diagnostic SPECT imaging due to its ideal nuclear properties ($t_{1/2}=6$ hours, $E_{\gamma}=140$ keV).

An area of particular interest in diagnostic nuclear medicine is the development of suitable radiopharmaceuticals for detecting the sentinel lymph node, the first node to receive lymphatic flow as well as metastatic cells from the primary

tumor sites. The spread of some forms of cancer usually follows an orderly progression, spreading first to regional lymph nodes. The probability of finding metastases in a distant lymph node is very small when the sentinel lymph node has no disease.² Consequently, sentinel node biopsy is gradually replacing the extended removal of lymph nodes in cancer patients offering more accurate diagnosis with smaller surgical intervention.^{3,4}

Identification of the sentinel lymph node by nuclear medicine techniques is performed by injecting small radio-labeled particles (20 to 500 nm) in the area where a tumor is located. The particles migrate from the injection site into the lymphatic channel mainly by passive diffusion and they are

¹Cátedra de Radioquímica, Facultad de Química, Universidad de la República, Montevideo, Uruguay.

²Institute of Radiopharmacy, Helmholtz-Zentrum Dresden-Rossendorf, Dresden, Germany.

³Institute of Radioisotopes and Radiodiagnostic Products, National Centre for Scientific Research “Demokritos,” Athens, Greece.

⁴Departamento de Medicina Nuclear, Facultad de Medicina, Universidad de la República, Montevideo, Uruguay.

cleared from the lymph as foreign matter, based on active, saturable phagocytosis.⁵ However, the commonly used radiopharmaceuticals (^{99m}Tc-sulfur colloid, filtered ^{99m}Tc-sulfur colloid, ^{99m}Tc-antimony trisulfide and various preparations of ^{99m}Tc-labeled albumin microcolloids) have disadvantages, like high retention at the site of injection, migration to secondary nodes, potential risks from using biological products like human serum albumin, etc.^{6,7}

An interesting alternative to the existing preparations is the development of a tracer that could be taken up by sentinel lymph node through interaction with mannose receptors on the surface of macrophages present in the lymph node.^{8,9} These mannose-binding receptors which recognize

and bind macromolecules that have carbohydrate side chains terminating with a mannose glycoside, are potential molecular targets for the development of radiopharmaceuticals for sentinel lymph node detection. Consequently, various mannosylated macromolecules have been prepared and evaluated in the past few years.¹⁰⁻¹⁶

Dextrans have been used as carrier molecules in the development of pharmaceuticals being biodegradable, non-toxic, and available at pharmaceutical grade in a variety of molecular weights. The synthesis and characterization of a new dextran derivative *DCM-30-iso* (Fig. 1) bearing mannoses as active moieties for uptake by the lymph node, together with isocyanide groups for ^{99m}Tc-labeling is presented

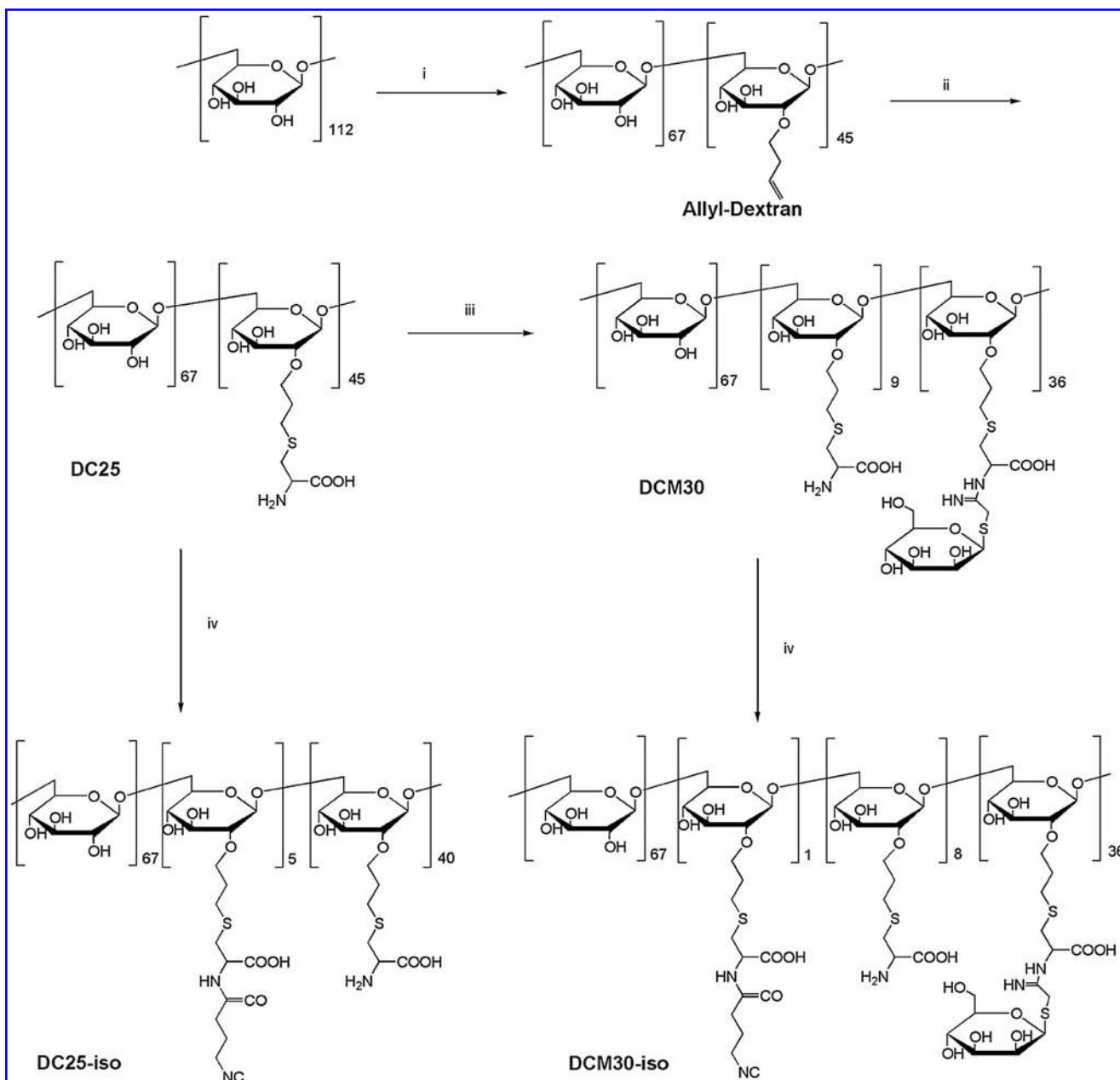


FIG. 1. Synthetic scheme leading to *DC-25-iso* and *DCM-30-iso*: (i) allyl bromide, NaOH, NaBH₄, (ii) L-cysteine, (NH₄)₂S₂O₈, water, nitrogen, (iii) 2-imino-2-methoxyethyl-1-thio-β-D-mannoside, borate buffer (pH=9, 0.01M), (iv) 4-isocyanobutyric acid 2,5-dioxo-pyrrolidin-1-yl ester, Et₃N, water.

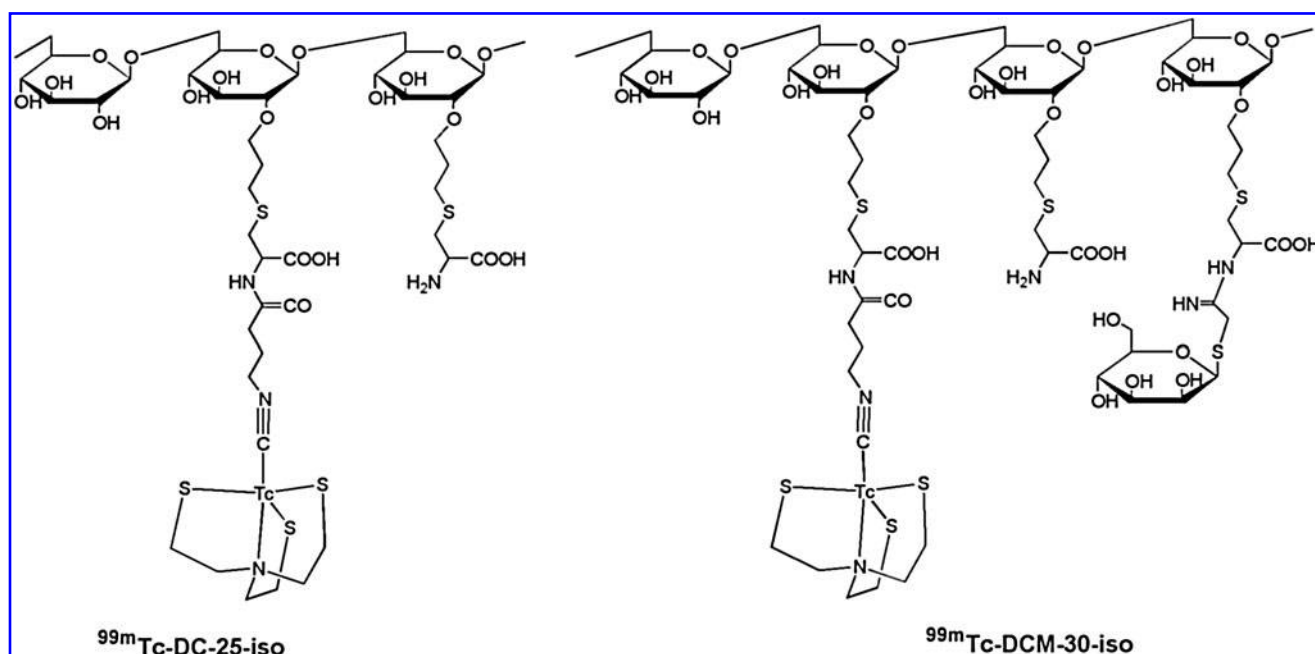


FIG. 2. ^{99m}Tc ‘4+1’ mixed ligand complexes of DC-25-iso and DCM-30-iso.

herein. The analogous derivative without mannoses (DC-25-iso) was also synthesized (Fig. 1) to allow for conclusions to be reached on the role of mannoses in the sentinel node uptake. The ^{99m}Tc -labeling of both derivatives was achieved through the formation of ‘4+1’ complexes with the ^{99m}Tc (III) core to give the $^{99m}\text{Tc-DC25-iso}$ and the $^{99m}\text{Tc-DCM-30-iso}$, respectively (Fig. 2) with the isocyanide acting as a monodentate ligand and the tripodal chelator 2,2',2''-nitriilotris(ethanethiol) acting as the tetradentate ligand, as proposed by Pietzsch and co-workers.^{17–21} The mode of labeling was verified through the synthesis and NMR characterization of the stable analogue Re-DC-25-iso.

Materials and Methods

General

All laboratory chemicals were reagent grade and were used without further purification. Dextran-15 (MW 18100 g/mol) was purchased from Serva Electrophoresis GmbH. The cyanomethyl 2,3,4,6-tetra-O-acetyl-1-thio- β -D-mannopyranoside was prepared according to literature.^{22,23}

2,2',2''-nitriilotris(ethanethiol) was prepared by the reaction of tris(2-chloroethyl)amine hydrochloride with potassium thioacetate, followed by reduction with LiAlH_4 . The final product was precipitated as oxalate salt and used as such in further reactions. Detailed conditions are given in Reference 17.

The coupling agent 4-isocyanobutyric acid 2,5-dioxopyrrolidin-1-yl ester and the rhenium precursors $\text{Re}(\text{NS}_3)$ (PPhMe_2), $\text{Re}(\text{NS}_3)(\text{CNCH}_2\text{CH}_2\text{CH}_2\text{COONHS})$ were synthesized according to previously published methods.^{18,19,21}

Solvents for chromatographic analysis were HPLC grade. $[\text{Na}^{99m}\text{TcO}_4]$ was obtained from a commercial generator (Tecnonuclear SA). NMR spectra were recorded in D_2O at 25°C on a Bruker 500 MHz Avance DRX spectrometer using DSS as internal reference. Assignment of the spectra was

based on a series of ^1H - ^1H and ^1H - ^{13}C correlation experiments, as described in detail in the literature.¹⁶ Activity measurements were performed either in a Dose Calibrator, Capintec CRC-5R or in a scintillation counter, $3'' \times 3''$ NaI (TI) crystal detector associated to an ORTEC monochannel analyzer. Size exclusion HPLC analyses were performed on a Smartline system (Knauer) equipped with a pump 1000, a manager 5000, a PDA detector 2800 and a homemade γ -ray detector (Bohrloch, NaI(Tl) crystal) and on a Waters 600E chromatography system coupled to both a Waters 486 UV detector and a GABI gamma detector from Raytest (γ trace for ^{99m}Tc). Separations were achieved on a size exclusion column (Shodex SB-803HQ (8 \times 300 mm) eluted with water at a flow rate of 1 mL/min.

Synthesis

Synthesis of allyl dextran. Dextran-15, MW 18100, (10 g) was dissolved in 75 mL of distilled water together with 2.5 g of NaOH and 0.1 g of sodium borohydride. The solution was warmed to 50°C and allyl bromide (17.5 g, 0.15 mol) was added. The pH was maintained at 11 by addition of 2.5N NaOH. After 3 hours, the solution was neutralized (pH 7.0) with acetic acid and the dextran was purified by precipitation with ethanol. Further purification was performed by ultrafiltration. The white solid was dissolved in 50 mL deionized water, filtered through a 5 μm filter, and the filtrate was transferred into an ultrafiltration cell (Model 8400; Millipore Corp.) fitted with an ultrafiltration membrane (YM03, MW cut off 3000). The volume was fixed to 250 mL with deionized water and then concentrated to 15 mL by applying gas (nitrogen) pressure directly to the ultrafiltration cell. The retentate was diluted with 250 mL deionized water, re-concentrated to 10 mL and finally lyophilized. Yield: 9.80 g, 89%. ^1H NMR (ppm): 5.97 ($\text{OCH}_2\text{CH}=\text{CH}_2$), 5.36, 5.28 ($\text{OCH}_2\text{CH}=\underline{\text{CH}_2}$), 5.13 (subst. dextran anomeric), 4.97

(dextran anomeric), 4.20 ($\text{OCH}_2\text{CH}=\text{CH}_2$), 3.97-3.44 (dextran). $\text{MW}_{\text{calculated}} = 19,900 \text{ g/mol}$.

Synthesis of DC-25. To a solution of 3.0 g of allyl dextran in 15 mL of distilled water, 3.27 g L-cysteine hydrochloride monohydrate and 0.18 g of ammonium persulfate were added and the resulting solution was stirred for 4 hours at 50°C under nitrogen. The pH was adjusted to 4.0 using 0.1 N NaOH and the solution was left at room temperature for 24 hours. The volume was fixed to 50 mL with 0.02 M sodium acetate buffer pH 4.0 and after filtration (5 μm) the filtrate was transferred into an ultrafiltration cell (Model 8400; Millipore Corp.) fitted with an ultrafiltration membrane (YM03, MW cut off 3000). The volume was fixed to 250 mL with 0.02 M sodium acetate buffer pH 4.0 and then concentrated to 10 mL by applying gas (nitrogen) pressure directly to the ultrafiltration cell. Subsequently, the retentate was diluted with 250 mL 0.1 M bicarbonate buffer, concentrated to 10 mL, as above; the retentate was diluted with 250 mL deionized water, re-concentrated to 10 mL and finally lyophilized. Yield: 2.80 g, 79%. $^1\text{H NMR}$ (ppm): 5.16 (subst. dextran anomeric), 4.97 (dextran anomeric), 3.98-3.41 (dextran), 3.81, 3.75 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 2.70 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 1.90 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$) 3.09, 3.02 (cysteine SCH_2CH), 3.79 (cysteine SCH_2CH). $\text{MW}_{\text{calculated}} = 25345 \text{ g/mol}$.

Synthesis of DCM-30. To a methanolic suspension of cyanomethyl 2,3,4,6-tetra-O-acetyl-1-thio- β -D-mannopyranoside (1.41 g in 33 mL methanol), 2 mL of sodium methanoxide solution (21.6 mg) were added and the mixture was agitated periodically. After 24 hours 20 mL of the solution were transferred to a dried recovery flask and methanol was removed by rotary evaporation, affording 2-imino-2-methoxyethyl-1-thio- β -D-mannopyranoside as a golden syrup. Immediately, a solution of DC25 (0.18 g) in 7.5 mL of 0.2 M borate buffer pH 9.0 was added to the flask and left to react for 20 hours under periodical stirring. After filtration (filter of 5 μm), the filtrate was transferred into an ultrafiltration cell (Model 8050; Millipore Corp.) fitted with an ultrafiltration membrane (YM03). The volume was fixed to 50 mL with 0.1 M bicarbonate buffer and then concentrated to 5 mL by applying gas (nitrogen) pressure directly to the ultrafiltration cell. Subsequently, the retentate was diluted with 50 mL deionized water, concentrated to 5 mL, as above (twice) and, finally, the retentate was lyophilized. Yield 0.20 g, 83%. $^1\text{H NMR}$ (ppm): 5.16 (subst. dextran anomeric), 4.97 (dextran anomeric), 3.99-3.40 (dextran), 3.88, 3.82 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 2.72 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 1.90 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$) 3.18, 3.05 (cysteine SCH_2CH), 4.32 (cysteine SCH_2CH), 3.48, 3.41 ($\text{NH}=\text{CCH}_2\text{S}$), 5.44 (mannose anomeric) 4.10-3.77 (mannose) $\text{MW}_{\text{calculated}} = 33805 \text{ g/mol}$.

Synthesis of DC-25-iso. The dextran-cysteine derivative (DC-25) (24 mg, 0.946 μmol) and triethylamine (100 μL) were dissolved in water (1.0 mL) in a vessel protected from light. 4-Isocyano-butyrlic acid 2,5-dioxo-pyrrolidin-1-yl ester (9 mg, 42 μmol) was added. The reaction solution was stirred at room temperature for 24 hours, was lyophilized and the white solid produced was washed with methanol and diethylether. Yield 18 mg, 73%. $^1\text{H NMR}$ (ppm): 5.16 (subst. dextran anomeric), 4.98 (dextran anomeric), 4.37 (subst. cysteine SCH_2CH), 3.98-3.40 (dextran), 3.90 (cysteine SCH_2CH), 3.81, 3.75 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 3.31 ($\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 3.12, 3.04 (cysteine SCH_2CH), 3.07, 2.88 (subst. cysteine SCH_2CH), 2.71

($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 2.30 ($\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 1.90 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 1.90 ($\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$). $\text{MW}_{\text{calculated}} = 25825 \text{ g/mol}$.

Synthesis of DCM-30-iso. The dextran-cysteine-mannose derivative (DCM-30) (12 mg, 0.355 μmol) and triethylamine (100 μL) were dissolved in water (1.0 mL) into a vessel protected from light. 4-Isocyano-butyrlic acid 2,5-dioxo-pyrrolidin-1-yl ester (4.5 mg, 21 μmol) was added. The reaction solution was stirred at room temperature for 24 hours, was lyophilized and the white solid produced was washed with methanol and diethylether. Yield 8 mg, 75%. $^1\text{H NMR}$ (ppm): 5.40 (mannose anomeric), 5.16 (subst. dextran anomeric), 4.97 (dextran anomeric), 4.37 (subst. cysteine SCH_2CH), 4.09-3.77 (mannose), 3.96-3.41 (dextran), 3.90 (cysteine SCH_2CH), 3.80, 3.75 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 3.48, 3.42 ($\text{NH}=\text{CCH}_2\text{S}$), 3.30 ($\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 3.12, 3.04 (cysteine- SCH_2CH), 3.08, 2.92 (subst. cysteine SCH_2CH), 2.69 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 2.25 ($\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 1.89 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 1.78 ($\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$). $\text{MW}_{\text{calculated}} = 33901 \text{ g/mol}$.

Synthesis of $\text{Re}(\text{NS}_3)(\text{DC-25-iso})$. $\text{Re}(\text{NS}_3)(\text{PPhMe}_2)$ (2 mg, 3.86 μmol) dissolved in 1 mL acetonitrile was added to an aqueous solution of DC-25-iso (1.0 mL, 16.6 mg, 0.643 μmol). The reaction solution was stirred at room temperature for 5 hour and then washed with dichloromethane (3 \times 3 mL). Addition of methanol to the aqueous phase resulted in precipitation of a pale green powder that was washed with diethylether. $^1\text{H NMR}$ (ppm): 5.16 (subst. dextran anomeric), 4.98 (dextran anomeric), 4.82 (coordinated $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 4.39 (subst. cysteine SCH_2CH), 3.98-3.40 (dextran), 3.89 (cysteine SCH_2CH), 3.91, 3.75 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 3.31 (free $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 3.1 (very broad, $\text{Re}(\text{III})$ chelated $\text{SCH}_2\text{CH}_2\text{N}$), 3.09, 3.02 (cysteine SCH_2CH), 3.04, 2.88 (subst. cysteine SCH_2CH), 2.70 (coordinated $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 2.71 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 2.15 (coordinated $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 2.41 (free $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$), 1.90 ($\text{OCH}_2\text{CH}_2\text{CH}_2\text{S}$), 1.85 (free $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$). $\text{MW}_{\text{calculated}} = 27292 \text{ g/mol}$.

Radiolabeling

Preparation of $^{99\text{m}}\text{Tc-EDTA}$. $^{99\text{m}}\text{Tc-EDTA}$ was prepared by adding [$\text{Na}^{99\text{m}}\text{TcO}_4$] (300-1000 MBq, 1 mL) to a freeze dried kit that contains ethylenediamine tetracetic acid sodium salt (5 mg), mannitol (5 mg), and stannous chloride dihydrate (0.08 mg) and the mixture was incubated at room temperature for 5 minutes. The radiochemical purity was checked by thin layer chromatography on Silica gel using acetone and water as mobile phases.

Substitution by DC-25-iso and DCM-30-iso. A solution of DC-25-iso or DCM-30-iso in saline solution (800 μg in 250-500 μL) and 2,2',2''-nitrilotris(ethanethiol) oxalate (1 mg) was mixed with $^{99\text{m}}\text{Tc-EDTA}$ and was incubated at 70°C for 30 minutes. Radiochemical purity was checked by TLC on Silica gel using water as mobile phase and by HPLC using a size exclusion column Shodex SB-803HQ (8 \times 300 mm) eluted with water at a flow rate of 1 mL/min.

Biological evaluation

Biodistribution studies. Experimental animal studies were approved by the Ethics Committee of the Faculty of Chemistry from Uruguay. Normal Wistar rats (female, 250-300 g, 3

animals per group) were anesthetized with sodium thiopental (50 mg/Kg) administered in the peritoneal cavity and subsequently injected in the rear foot pad with ^{99m}Tc -labeled dextran derivatives (0.05 mL, 0.37 MBq, 0.2 nmol). Ten minutes before sacrifice, 0.05 mL of patent blue was also injected to facilitate lymph node visualization. At different time intervals postinjection (15, 30, 60, and 180 minutes and 24 hours) animals were sacrificed by neck dislocation. Lymph nodes (popliteal and external lumbar) were extracted first. Other organs and samples of blood and muscle were also collected, weighed and assayed for radioactivity. Total urine volume was collected during the experiment and added to that removed from bladder after sacrifice. The bladder, urine, and intestines were not weighed. Corrections by different sample geometry were applied when necessary. Results were expressed as % dose/organ.

Blocking experiments. About 50 μL of a solution containing 4 mg/mL of mannose (1 μmol /animal) was injected in the foot pad of normal Wistar rats (female, 250–300 g, 3 animals per group). After 10 minutes, the tracer ^{99m}Tc -DCM-30-iso was injected and biodistribution was performed as indicated in the previous section at 15 and 30 minutes postinjection.

Imaging studies. Normal Wistar rats (female, 250–300 g) were anesthetized with sodium thiopental (50 mg/Kg) administered in the peritoneal cavity and subsequently injected in the rear foot pad with ^{99m}Tc -labeled dextran derivatives (0.05 mL, 100 MBq, 2 nmol). Imaging was performed using a rectangular field (21.2 \times 15.7 inches) gamma/camera (Sophy Camera DSX) equipped with a low energy, high resolution, parallel hole collimator. Static images were obtained at 15, 30, 45, and 60 minutes postinjection.

Results and Discussion

Synthesis of the dextran derivatives (DC-25-iso and DCM-30-iso)

The procedure for the synthesis of the new dextran derivatives DC-25-iso and DCM-30-iso is shown in Figure 1. The intermediate products allyl dextran, DC-25 and DCM-30 were synthesized and characterized by NMR following procedures already presented for the preparation of similar dextran derivatives with lower molecular weight.¹⁶ Specifically, reaction of allyl bromide with dextran-15 (MW 18100 g/mol, 112 glucose units) yields the intermediate allyl dextran. Comparison of the intensity of allyl peaks in NMR spectra to those of the anomeric protons of dextran, indicates that $\sim 40\%$ of the dextran glucose units are allylated. Addition of cysteine to allyl dextran results in the quantitative formation of the dextran-cysteine derivative DC-25. Subsequently, DC-25 is mannosylated to yield the DCM-30 derivative by employing the bifunctional reagent 2-imino-2-methoxyethyl-1-thio- β -D-mannoside. Comparison of the intensity of the mannose anomeric peak to that of the anomeric peaks of dextran shows that about 80% of the cysteines are mannosylated, as is also observed for the lower molecular weight dextrans.¹⁶

Introduction of the isocyanopropyl chains on DC-25 and DCM-30 was effected by reaction of their cysteine amine groups with the 4-isocyanobutyric acid 2,5-dioxo-pyrrolidin-1-yl ester to yield DC-25-iso and DCM-30-iso, respectively.

DCM-30-iso is the final mannosylated product, while DC-25-iso is the nonmannosylated analogue that was synthesized and evaluated only for comparison purposes. In the ^1H NMR spectra of the DC-25-iso (Fig. 3A), characteristic methylene peaks of the isocyanopropyl chain are present (the $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$ at 2.30 ppm is evident in the ^1H spectrum, while the $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$ at 1.90 ppm and $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$ at 3.31 ppm are hidden under other peaks and are located in the 2D spectra). Upon introduction of the isocyanopropyl chain, the αCH of cysteine is shifted downfield by 0.47 ppm and becomes evident in the spectrum, while the βCH_2 protons are shifted upfield.

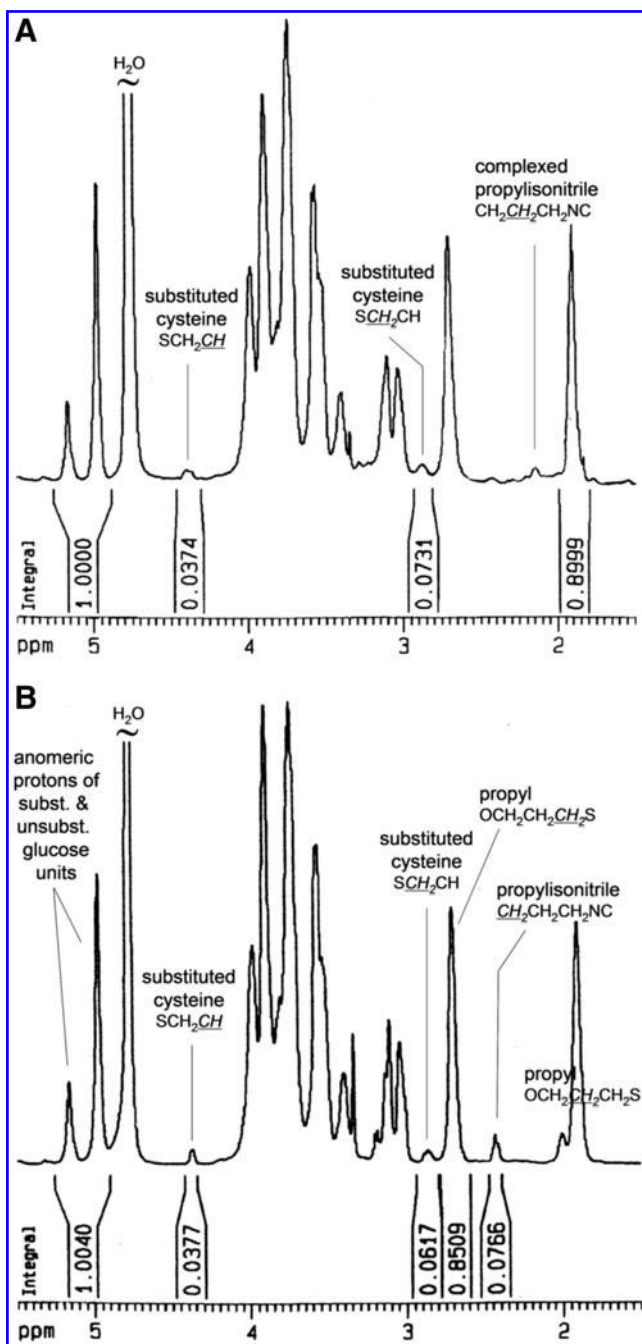


FIG. 3. ^1H -NMR spectra (5.5–1.5 ppm) of product DC-25-iso (A) and of the Re-DC-25-iso (B) in D_2O at 25°C.

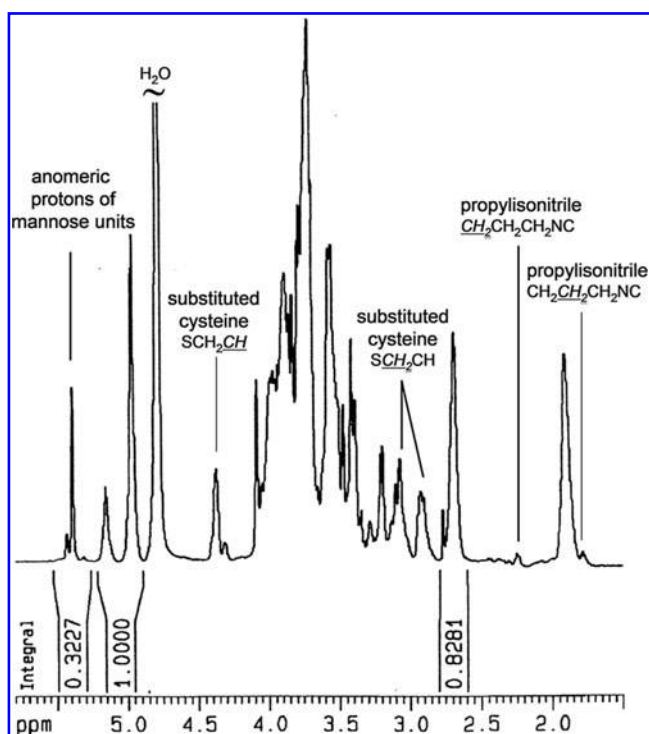


FIG. 4. $^1\text{H-NMR}$ spectra (5.8–1.5 ppm) of product *DCM-30-iso* in D_2O at 25°C .

These shifts are typical for the derivatization of the amine moiety of cysteine [16]. Similar features are present in the spectra of *DCM-30-iso* (Fig. 4), with the isocyanopropyl peaks being much weaker, and the isocyanopropyl derivatized cysteine peaks coinciding with those of the mannose derivatized cysteine. According to the NMR data in both cases, $\sim 10\%$ of the free amines of cysteine are derivatized with the isopropyl chains.

Overall, it can be deduced based on the percentage of derivatization of each synthetic step that on average both

products bear 45 cysteine branches. In *DC-25-iso*, five of the cysteine branches are derivatized with the isocyanopropyl group, while in *DCM-30-iso*, one cysteine is derivatized with the isocyanopropyl group, 36 cysteine branches are mannosylated and eight remain free.

Synthesis of the rhenium complex *Re-DC-25-iso*

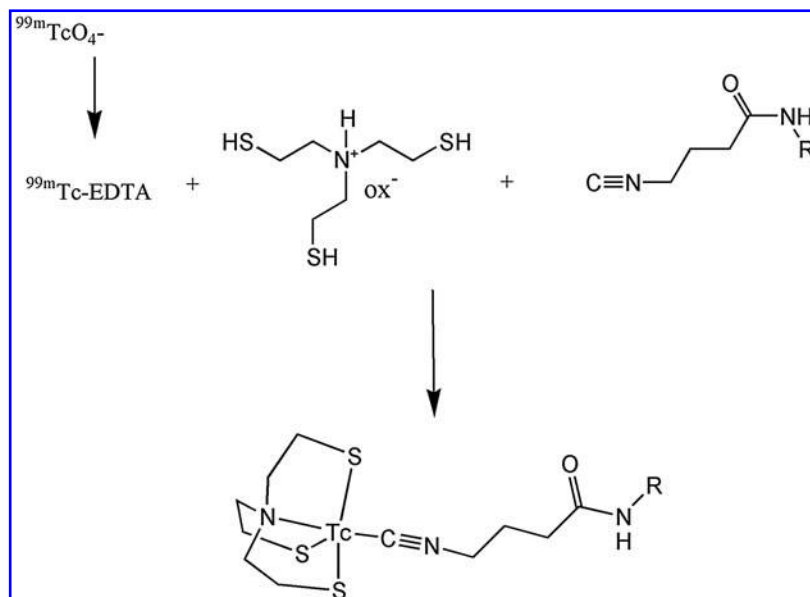
Synthesis of the rhenium complex of the non-mannosylated *DC-25-iso* which bears more isopropyl units relative to the mannosylated *DCM-30-iso* and is expected to give stronger NMR signals from the chelated unit, was effected to provide structural evidence on the formation of the '4 + 1' complex. The complex was prepared by reacting the *DC-25-iso* with the $\text{Re}(\text{NS}_3)(\text{PPhMe}_2)$ precursor in aqueous CH_3CN solution.

In the NMR spectra, characteristic shifts of the isocyanopropyl chain denote the coordination of the isonitrile to the metal. Specifically, the $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$ methylene peak adjacent to the coordinating $-\text{NC}$ moiety is shifted downfield by 1.50 ppm, while downfield shifts of 0.40 ppm and 0.25 ppm are observed for the $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$ and $\text{COCH}_2\text{CH}_2\text{CH}_2\text{NC}$ the methylene groups, respectively (Fig. 3B). The chelated ethylene units of the $\text{Re}(\text{III})$ complex appear as broad peaks overlapping with the peaks of the cysteine βCH_2 protons. For the unambiguous assignment of the NMR peaks, the *Re-DC-25-iso* complex was also synthesized with a second method using the activated precursor $\text{Re}(\text{NS}_3)(\text{CNCH}_2\text{CH}_2\text{CONHS})$ on which the isocyanopropyl chain is already coordinated to the metal and results in a higher yield of chelated units (Fig. S1. Supplementary Data are available online at www.liebertpub.com/cbr).

Preparation of the technetium-99m complexes $^{99\text{m}}\text{Tc-DC-25-iso-}$ and $^{99\text{m}}\text{Tc-DCM-30-iso}$

The synthesis of the '4 + 1' Tc complexes was performed by a two-step substitution procedure using $^{99\text{m}}\text{Tc-EDTA}$ /mannitol as precursor. This precursor was obtained by direct reduction of pertechnetate using stannous chloride as reducing

FIG. 5. Scheme of $^{99\text{m}}\text{Tc}$ labeling reaction (R = either *DCM-30-iso* or *DC-25-iso*).



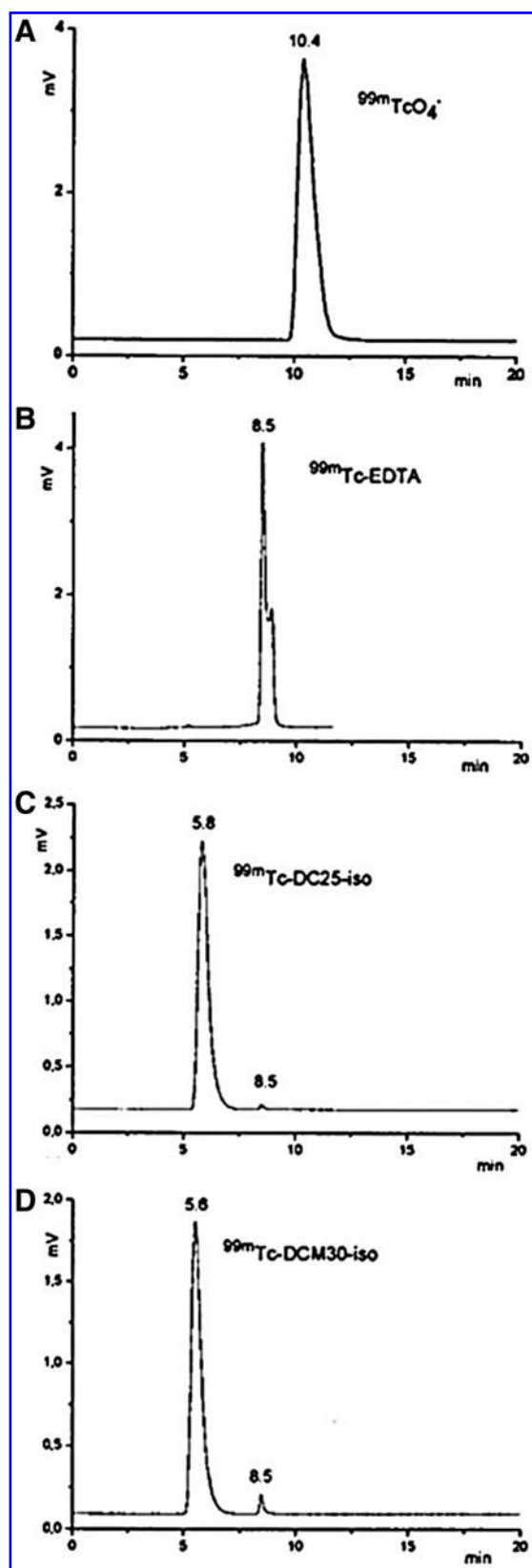


FIG. 6. Size exclusion HPLC profile (radiometric detection) of (A) $^{99m}\text{TcO}_4^-$, (B) $^{99m}\text{Tc-EDTA}$ precursor, (C) $^{99m}\text{Tc-DC-25-iso}$, and (D) $^{99m}\text{Tc-DCM-30-iso}$.

agent. Radiochemical purity of the labeled precursor was assessed by classical chromatographic procedures and found to be higher than 90%. Ligand substitution was achieved by the simultaneous addition of the dextran derivatives (*DC-25-iso* or *DCM-30-iso*) containing the monodentate isocyanide moiety, and the tetradentate NS_3 coligand 2,2', 2''- nitrilotris(ethanethiol), as shown in Figure 5.

Radiochemical purity could be assessed by a single TLC run, as labeled dextrans remain at the origin, while $^{99m}\text{Tc-EDTA}$ and $^{99m}\text{TcO}_4^-$ migrates with the solvent front (water). As a consequence, the radiochemical purity of dextran derivatives labeled by this procedure could be accurately assessed and found to be higher than 90%. In addition, size exclusion HPLC was also used to assess the radiochemical purity of labeled dextrans. The recovery of the column was quantitative indicating absence of ^{99m}Tc -colloid. Figure 6 shows the typical chromatographic profile of the precursor ($^{99m}\text{Tc-EDTA}$) and of the final products; thus, clearly demonstrating that substitution was complete and that ^{99m}Tc -labeled dextrans were obtained as the only reaction product.

Comparative HPLC studies showed that the $^{99m}\text{Tc-DC-25-iso}$ co-elutes with its well-characterized rhenium analogue indicating that both complexes have similar chemical structure (Fig. 7). It should be noted that when the labeling procedure was performed using the *DCM-30* in place of *DCM-30-iso* the only radiolabeled product present was the $^{99m}\text{Tc-EDTA}$ precursor indicating that the isocyano group is crucial in achieving adequate labeling yield.

In vitro stability of the ^{99m}Tc -labeled compounds isolated by HPLC and incubated at 37°C for up to 4 hours post-labeling, was evaluated by size exclusion HPLC. Radiochemical purity remained over 90% demonstrating that no decomposition occurred within the duration of the study.

Biological evaluation

Biodistribution studies. Biological evaluation of the ^{99m}Tc -labeled *DCM-30-iso* was performed both by biodistribution and imaging studies using Wistar rats as animal model. Biodistribution results at 15, 30, 60, and 180 minutes

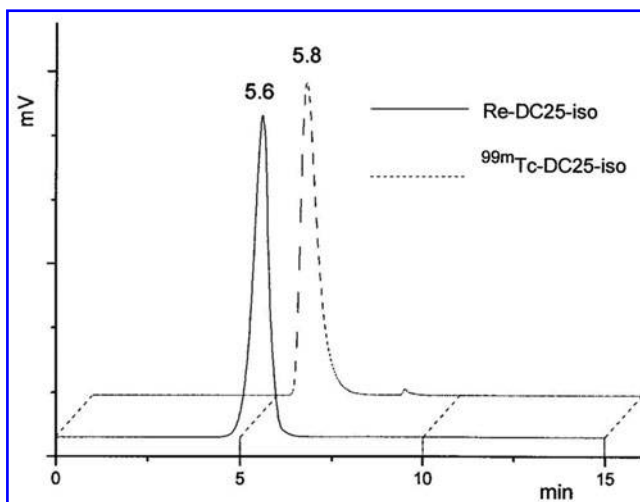


FIG. 7. Comparative HPLC study of $^{99m}\text{Tc-DC-25-iso}$ (radiometric detection) with its well-characterized rhenium analogue *Re-DC-25-iso* (UV detection).

TABLE 1. BIODISTRIBUTION RESULTS OF ^{99m}Tc-DCM-30-ISO IN NORMAL WISTAR RATS

Organ	% Dose/organ				
	15 minutes	30 minutes	60 minutes	180 minutes	24 hours
Blood	3.9±1.6	2.38±0.94	2.26±0.67	8.51±0.71	0.64±0.11
Liver	2.8±1.9	4.33±0.66	5.17±0.30	11.26±0.76	6.28±0.41
Lungs	0.09±0.09	0.07±0.01	0.07±0.01	0.39±0.18	0.05±0.01
Spleen	0.10±0.09	0.05±0.02	0.08±0.02	0.049±0.25	0.11±0.01
Kidneys	0.38±0.36	0.34±0.12	0.22±0.05	1.072±0.092	0.70±0.18
Thyroid	0.03±0.03	0.01±0.01	0.010±0.005	0.014±0.013	0.010±0.005
Muscle	0.40±0.40	1.13±0.57	0.84±0.39	1.70±0.75	0.46±0.14
Stomach	0.14±0.10	0.08±0.02	0.20±0.11	0.244±0.036	0.18±0.15
Intestine	0.40±0.29	0.87±0.18	0.98±0.20	6.5±1.3	1.36±0.02
Bladder+Urine	0.20±0.27	1.30±0.70	3.18±1.24	15.9±8.3	49.4±9.4
Popliteal lymph node	9.4±1.2	5.90±0.82	5.55±1.40	5.42±0.88	7.0±1.0
External lumbar lymph node	1.18±0.52	1.33±0.91	1.42±0.99	0.79±0.54	3.40±0.43
Popliteal extraction ^a	87.8±4.0	78.6±12.6	76.4±12.3	86.3±7.8	51.3±0.80
Injected foot	78.0±6.4	77.1±2.6	79.8±3.0	45.7±3.1	19.8±1.5

^aPopliteal extraction is calculated as popliteal extraction = [% Dose (Popl. Lymph node) – % Dose (Ext. lymph node)] / % Dose (Popl. lymph node) × 100.

and 24 hours after subcutaneous injection in the rear foot pad are shown in Table 1.

High uptake in the first lymph node (popliteal) was observed at all time points (9.4±1.2, 5.90±0.82, 5.55±1.40, 5.42±0.88, and 7.0±1.0 at 15, 30, 60, 180 minutes, and 24 hours, respectively), while the activity in the secondary node (external lumbar) was significantly lower ($p < 0.05$) at all time points (1.18±0.52, 1.33±0.91, 1.42±0.99, 0.79±0.54, and 3.40±0.43 at 15, 30, 60, 180 minutes, and 24 hours, respectively). Uptake in other organs was negligible, except for blood, and liver where low uptake was observed (3.9±1.6 and 2.8±1.9 for blood and liver, respectively at 15 minutes postinjection; 0.64±0.11 and 6.28±0.41 for blood and liver,

respectively at 24 hours postinjection). Uptake in blood and liver at 3 hours p.i. is higher than in other time points, probably due to the release of compound from the injection site to systemic circulation. Once in blood, the compound could be accumulated in the liver due to the presence of mannose in the macromolecule. After 24 hours, these values become lower probably because of renal excretion. Efficiency of extraction by the sentinel lymph node is reported in the literature using a calculated parameter denominated popliteal extraction (P), calculated as $P = [\% \text{ Dose (Popl. lymph node)} - \% \text{ Dose (Ext. lymph node)}] / \% \text{ Dose (Popl. lymph node)} \times 100$. Table 1 shows the values of P calculated for the ^{99m}Tc-labeled DCM-30-iso for biodistribution times between

TABLE 2. COMPARATIVE BIODISTRIBUTION DATA

	Animal	Injected amount	Biodistribution time	Popliteal uptake	Injection site	Popliteal extraction
Tc-DCM30-iso Current study	Rats	2.4–24 pmol 0.2 nmol	15 minutes	9.40±1.20	78.0±6.4	87.8±4.0
			30 minutes	5.90±0.82	77.1±2.6	78.6±12.6
			60 minutes	5.55±1.40	79.8±3.0	76.4±12.3
			180 minutes	5.42±0.88	45.7±3.1	86.3±7.8
^{99m} Tc(CO) ₃ DAPZ ₈ ¹⁵	Rats	0.99 nmol	15 minutes	4.43±0.27	89.14±2.09	68.55±1.35
			30 minutes	4.31±0.27	87.24±3.06	76.27±5.07
			60 minutes	7.53±0.69	81.58±0.35	94.47±2.45
			180 minutes	5.21±0.78	81.13±0.01	87.81±3.75
^{99m} Tc(CO) ₃ DCM30 ²⁶	Rats	0.05 nmol	15 minutes	1.8	54.35±4.64	91.40±8.19
			30 minutes	4.3	48.94±9.02	88.07±9.63
			60 minutes	2.5	46.35±3.16	91.05±9.65
^{99m} Tc(CO) ₃ DCM20 ²⁵	Rats	0.11 nmol	15 minutes	4.53±0.29	60.88±0.04	97.96±2.06
			60 minutes	4.40±0.01	48.51±5.51	99.64±0.21
			180 minutes	3.35±0.72	43.53±2.49	98.02±3.06
^{99m} Tc(CO) ₃ DCM20 ¹⁶	Mice	2 pmol	30 minutes	9.2	67	nd
			60 minutes	7.8	55	nd
			360 minutes	7.0	55	nd
Lymphoseek ¹²	Rabbit	0.22 nmol	60 minutes	6.1±4.5	52.6±10.5 (f) 52.3±8.0 (r)	90.1±10.7
			180 minutes	6.1±5.5	45.7±8.5 (f) 43.6±8.2 (r)	97.7±2.0

nd, not declared; f, front footpad; r, rear footpad.

TABLE 3. BIODISTRIBUTION RESULTS OF ^{99m}Tc-DC-25-iso IN NORMAL WISTAR RATS

Organ	% Dose/organ			
	15 minutes	30 minutes	60 minutes	24 hours
Blood	9.0±2.5	5.8±1.6	5.7±0.4	0.54±0.10
Liver	10.4±1.8	11.0±2.0	10.8±0.3	1.62±0.51
Lungs	0.53±0.12	0.27±0.08	0.30±0.02	0.04±0.01
Spleen	0.12±0.02	0.06±0.02	0.08±0.01	0.04±0.02
Kidneys	4.8±2.4	2.9±0.02	4.6±0.9	8.5±1.8
Thyroid	0.054±0.004	0.03±0.02	0.05±0.02	0.010±0.005
Muscle	8.9±1.4	6.0±1.2	4.7±0.2	0.40±0.08
Stomach	0.47±0.06	0.25±0.01	0.50±0.21	0.52±0.14
Intestine	5.7±2.5	8.1±1.3	14.4±0.9	2.28±0.20
Bladder+Urine	3.4±1.7	15.3±2.8	25.6±2.9	76.8±6.5
Popliteal lymph node	0.25±0.04	0.20±0.12	0.20±0.07	0.55±0.07
External lumbar lymph node	0.06±0.03	0.11±0.06	0.10±0.04	0.25±0.02
Injected foot	41.1±5.4	25.8±6.3	15.6±1.2	2.23±0.37

15 minutes and 24 hours. An extraction of more than 85% is achieved very rapidly and remains almost constant during the first 3 hours of the study (P=87.8±4.0 and 86.3±7.8, at 15 and 180 minutes, postinjection, respectively).

Comparison of our data with the reported values for other mannosylated dextran radiotracers for SLND like [^{99m}Tc]DTPA-mannosyl-dextran (Lymphoseek),^{12,13} ^{99m}Tc(CO)₃DCM20,^{16,24} ^{99m}Tc(CO)₃DCM30,²⁵ ^{99m}Tc(CO)₃pyrazolyl-mannosyl-dextran¹⁵ presented in Table 2, should be cautiously interpreted as these compounds were evaluated using different experimental procedures and animal models. Nevertheless, it should be noted that the current studies show higher initial sentinel lymph node uptake (9.40%±1.20%), while a significant retention up to 24 hours postinjection in the SLN is observed. In terms of popliteal extraction and injection site clearance, another two important parameters, the values obtained for ^{99m}Tc(CO)₃DCM20, ^{99m}Tc(CO)₃DCM30 and Lymphoseek are better.

To investigate whether the lymph node uptake may be attributed to the presence of the mannose moiety, a biodistribution study of the nonmannosylated analogue ^{99m}Tc-DC-25-iso was also performed under the same conditions. Results are shown in Table 3.

TABLE 4. BIODISTRIBUTION RESULTS OF ^{99m}Tc-DCM-30-iso IN NORMAL WISTAR RATS AFTER ADMINISTRATION OF MANNOSE AS BLOCKING AGENT

Organ	% Dose/organ	
	15 minutes	30 minutes
Blood	5.65±0.55	9.79±0.02
Liver	12.8±2.7	14.4±0.8
Lungs	0.54±0.02	0.60±0.03
Spleen	0.14±0.02	0.14±0.01
Kidneys	4.53±0.13	5.03±0.49
Thyroid	0.11±0.01	0.13±0.02
Muscle	5.74±0.59	7.44±0.58
Stomach	0.64±0.15	1.13±0.13
Intestine	5.10±0.97	7.3±1.5
Bladder+Urine	0.71±0.35	1.81±0.58
Popliteal lymph node	0.74±0.28	0.54±0.22
External lumbar lymph node	0.31±0.11	0.17±0.03
Injected foot	52.0±5.5	38.1±5.2

Its biodistribution profile is completely different from that of ^{99m}Tc-DCM-30-iso at all time points. Uptake in both lymph nodes (popliteal and external lumbar) was very low, while activity in blood and liver was significantly higher. Increasing activity in intestine and urinary system demonstrated that excretion occurred during the time period under study. These results indicate that mannose moieties play a very important role in the uptake and retention mechanism of ^{99m}Tc-DCM-30-iso by the first lymph node. To corroborate our hypothesis, blocking experiments were also performed by injecting 40-fold of mannose to animals 10 minutes before administration of ^{99m}Tc-DCM-30-iso. Biodistribution was performed 15 and 30 minutes after administration of the radiotracer and the results are shown in Table 4. Mannose was used as blocking agent instead of the unlabeled DCM-30-iso, because it was observed that injection of high amounts of dextran derivatives in the animal foot pad caused intense local inflammation which could affect the experimental results.

The preinjection of mannose drastically changed the biodistribution profile of ^{99m}Tc-DCM-30-iso, which then became similar to that of the nonmannosylated analogue ^{99m}Tc-DC25-iso. Uptake in both lymph nodes (popliteal and external lumbar) was significantly reduced, while activity in blood and liver was higher. Figure 8 shows the uptake in popliteal lymph

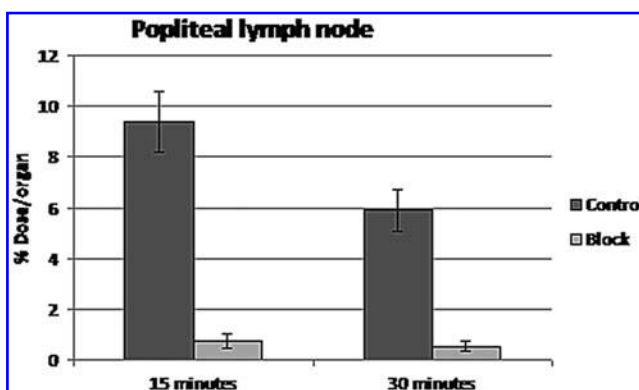
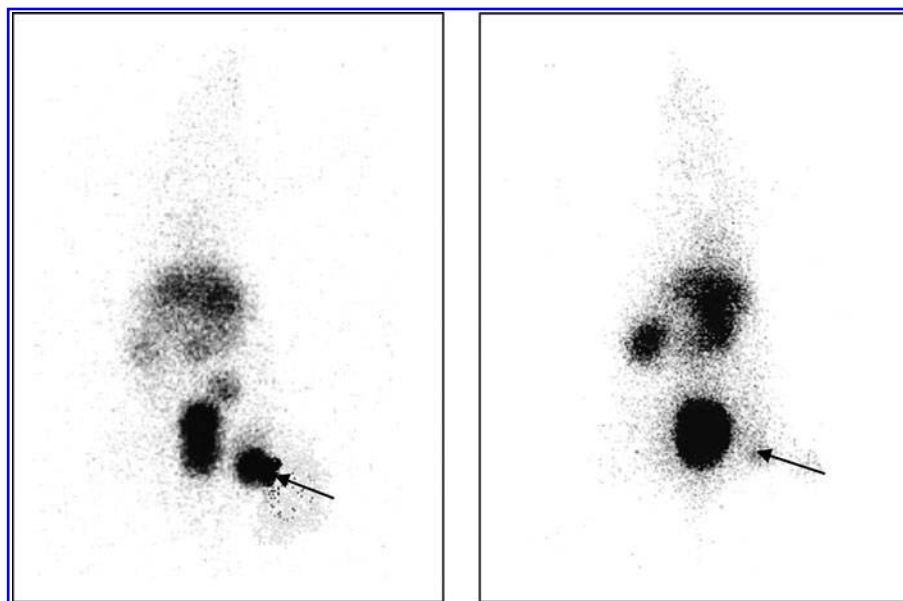


FIG. 8. Uptake in popliteal lymph node of ^{99m}Tc-DCM-30-iso with and without preinjection of mannose as blocking agent.

FIG. 9. Static images of ^{99m}Tc -DCM-30-iso (left) and ^{99m}Tc -DC-25-iso (right), respectively, at 30 minutes p.i. (posterior view) after administration of 100 MBq of each dextran derivative. Animals were anesthetized by intraperitoneal injection of 50 mg/Kg of sodium thiopental. The arrows indicate sentinel lymph node.



node of ^{99m}Tc -DCM-30-iso with and without blocking agent. The difference in uptake is significant for both time points under study ($p < 0.05$); thus, confirming our hypothesis.

Dynamic images up to 30 minutes for both ^{99m}Tc -DCM-30-iso and ^{99m}Tc -DC-25-iso, showed a consistent biodistribution profile to the results which were obtained by dissection. As for ^{99m}Tc -DCM-30-iso, the first and second lymph nodes were clearly visualized, while liver and bladder were also visualized. On the other hand, for ^{99m}Tc -DC-25-iso, the uptake to lymph nodes was almost negligible, while high uptake in kidneys, bladder, and liver was observed.

Static images at 30 minutes for ^{99m}Tc -DCM-30-iso and ^{99m}Tc -DC-25-iso, respectively, are shown in Figure 9. Sentinel lymph node is clearly visualized only for ^{99m}Tc -DCM-30-iso, confirming our previously described findings.

Conclusions

With the aim of developing new radiopharmaceuticals for sentinel node detection, we have worked on the synthesis, labeling, and biological evaluation of a dextran derivative DCM-30-iso, bearing mannose as active moiety and an isocyanide group, as electron donor for technetium. This compound contains ~36 mannose units as pharmacophore and one isocyanide unit for labeling with ^{99m}Tc . The non-mannosylated analogue DC-25-iso, was also included in the study for comparison. Synthesis of both compounds was successfully achieved by a multistep procedure. ^{99m}Tc -labeling of both compounds was performed through the formation of Tc(III) '4+1' complexes and resulted in each case in a single product with high radiochemical purity as demonstrated by TLC and HPLC. The labeled products were stable for at least 4 hours. Biodistribution data for ^{99m}Tc -DCM-30-iso where mannose moieties are present demonstrated high uptake in the first lymph node and low uptake in the following node, as well as low activity in the rest of the body when mannose moieties are present. On the other hand, lack of mannose in the ^{99m}Tc -DC-25-iso resulted in negligible uptake in all lymph nodes. In addition, the lymph node uptake of the mannosylated dextran could be blocked by preinjection of mannose.

Imaging experiments corroborated the biodistribution data obtained. These results indicate that the uptake in the sentinel lymph node could be attributed to specific binding.

Other dextran derivatives containing mannose as active moiety have been proposed by various groups. The mannosylated ^{99m}Tc -diethylenetriaminepentaacetic acid (DTPA) labeled dextran, proposed by Vera et al.¹⁰⁻¹² has shown good preclinical results and clinical trials are underway. However, lack of a well-established chemistry of DTPA-Tc complex is an obvious drawback especially in view of the emphasis currently given on the complete structural characterization of new probes.²⁶ Furthermore, there is experimental evidence indicating that ^{99m}Tc -DTPA may be in the III, IV, or V oxidation state and that the product may be reaction condition-specific, with different species being produced according to the specific set of reaction conditions.²⁷ Our approach, on the other hand, combines adequate *in vivo* results with a well-documented chemistry and good stability of the 4+1 mixed ligand Tc(III) complexes both *in vitro* and *in vivo*¹⁷⁻²¹ offering thus, an attractive alternative to sentinel node radiopharmaceutical development.

Acknowledgments

This work was supported by IAEA Coordinated Research Project on "Development of ^{99m}Tc Radiopharmaceuticals for Sentinel Node Detection and Cancer Diagnosis" and by Pedeciba-Química and CSIC (Uruguay). Special thanks go to Dr. M.R.A Pillai and Dr. A. Duatti from the Department of Nuclear Sciences and Applications of the IAEA and to Dr. R. Pasqualini, IBA molecular.

Disclosure Statement

No conflict of interest is declared.

References

1. Kowalsky R, Fallen S. Radiopharmaceuticals in Nuclear Pharmacy and Nuclear Medicine, second edition. Washington, DC: American Pharmacists Association, 2004.

- Vidal-Sicart S. Sentinel node detection in malignant melanoma. Importance of localization of the primary tumour. *Cir Esp* 2005;78:65.
- Kaleya RN, Heckman JT, Most M, et al. Lymphatic mapping and sentinel node biopsy: A surgical perspective. *Semin Nucl Med* 2005;35:129.
- Aarsvold JN, Alazraki, NP. Update on detection of sentinel lymph nodes in patients with breast cancer. *Semin Nucl Med* 2005;35:116.
- Linehan DC, Eberlein TJ. Mechanisms of radiocolloid localization in sentinel node biopsy. *Ann Surg Oncol* 2000;7:77.
- Wilhelm AJ, Mijnhou GS, Franssen EJ. Radiopharmaceuticals in sentinel lymph-node detection—an overview. *Eur. J Nucl Med* 1999;26:S36.
- Fernández Núñez EG, Linkowski Faintuch B, Teodoro R, et al. Influence of colloid particle profile on sentinel lymph node uptake. *Nucl Med Biol* 2009;36:741.
- Wileman TE, Lennartz MR, Stahl PD. Identification of the macrophage mannose receptor as a 175-kDa membrane protein. *Proc Natl Acad Sci U S A* 1986;83:2501.
- Irjala H, Johansson EL, Grenman R, et al. Mannose receptor is a novel ligand for L-selectin and mediates lymphocyte binding to lymphatic endothelium. *J Exp Med* 2001;194:1033.
- Vera DR, Wisner ER, Stadalnik RC. Sentinel node imaging via a nonparticulate receptor-binding radiotracer. *J Nucl Med* 1997;38:530.
- Vera DR, Wallace AM, Hoh CK. [^{99m}Tc]MAG3-mannosyl-dextran: A receptor-binding radiopharmaceutical for sentinel node detection. *Nucl Med Biol* 2001;28:493.
- Vera DR, Wallace AM, Hoh CK, et al. A synthetic macromolecule for sentinel node detection: ^{99m}Tc -DTPA-mannosyl-dextran. *J Nucl Med* 2001;42:951.
- Wallace AM, Hoh CK, Vera DR, et al. Lymphoseek: A molecular radiopharmaceutical for sentinel node detection. *Ann Surg Oncol* 2003;10:531.
- Takagi K, Uehara T, Kaneko E, et al. ^{99m}Tc -labelled mannosyl-neoglycoalbumin for sentinel lymph node identification. *Nucl Med Biol* 2004;31:893.
- Morais M, Subramanian U, Pandey U, et al. Mannosylated dextran derivatives labelled with fac-[M(CO) $_3$] $^+$ (M = ^{99m}Tc , Re) for specific targeting of sentinel lymph node. *Mol Pharm* 2011;8:609.
- Pirmettis I, Arano Y, Okada K, et al. New $^{99m}\text{Tc}(\text{CO})_3$ Mannosylated dextran bearing s-derivatized cysteine chelator for sentinel lymph node detection. *Mol Pharm* 2012; 9:1681.
- Spies H, Glaser M, Pietzsch H-J, et al. Synthesis and reactions of trigonal-bipyramidal rhenium and technetium complexes with tripodal, tetradentate NS_3 ligand. *Inorg Chim Acta* 1995;240:465.
- Pietzsch H-J, Gupta A, Syhre R, et al. Mixed-ligand technetium(III) complexes with tetradentate/monodentate NS_3 /isocyanide coordination: A new nonpolar technetium chelate system for the design of neutral and lipophilic complexes stable *in vivo*. *Bioconjug Chem* 2001;12:538.
- Seifert S, Künstler J-U, Schiller E, et al. Novel procedures for preparing $^{99m}\text{Tc}(\text{III})$ complexes with tetradentate/monodentate coordination of varying lipophilicity and adaptation to ^{188}Re analogues. *Bioconjug Chem* 2004;15:856.
- Künstler J-U, Bergmann R, Gniadzowska E, et al. Impact of functionalized coligands on the pharmacokinetics of $^{99m}\text{Tc}(\text{III})$ '4 + 1' mixed-ligand complexes conjugated to bombesin. *J Inorg Biochem* 2011;105:1383.
- Kuenstler J-U, Veerenda B, Figueroa SD, et al. Organometallic $^{99m}\text{Tc}(\text{III})$ '4 + 1' bombesin(7–14) conjugates: synthesis, radiolabelling and *in vitro/in vivo* studies. *Bioconjug Chem* 2007;18:1651.
- Lee Y, Stowell C, Krantz M. 2-Imino-2-methoxyethyl 1-thioglycosides: New reagents for attaching sugars to proteins. *Biochemistry* 1976;15:3956.
- Timmons S, Jakeman D. Stereoselective chemical synthesis of sugar nucleotides via direct displacement of acylated glycosyl bromides. *Org Lett* 2007;9:1227.
- Subramanian S, Pandey U, Papadopoulos M, et al. Studies toward the biological efficacy of ^{99m}Tc -labeled Dextran-Cysteine-Mannose ([$^{99m}\text{Tc}(\text{CO})_3$]DCM20) for sentinel lymph node detection. *Cancer Biother Radiopharm* 2012;27:365.
- Fernandez Nunez EG, de Oliveira EA, da Silva NG, et al. Combining dose and injection volume for good performance of a specific radiopharmaceutical for sentinel node detection. *Nucl Med Biol* 2012;9:145.
- Chopra A, Eckelman WC, Leung K, et al. Important parameters to consider for the characterization of PET and SPECT imaging probes. *Nucl Med Biol* 2011;8:1079.
- Nosco DL, Beaty-Nosco JA. Chemistry of technetium radiopharmaceuticals 1: Chemistry behind the development of technetium-99m compounds to determine kidney function. *Coord Chem Rev* 1999;184:91.